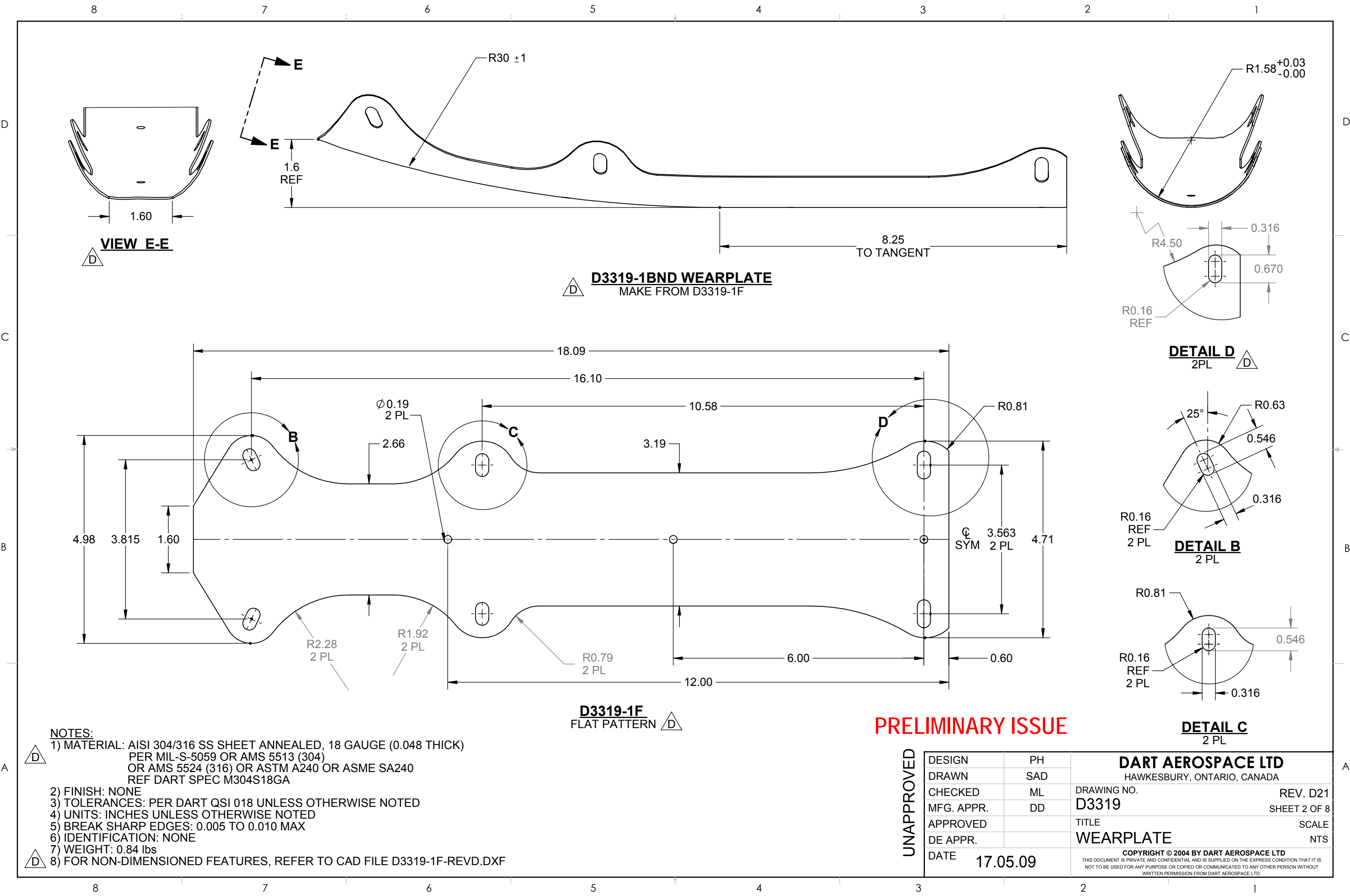


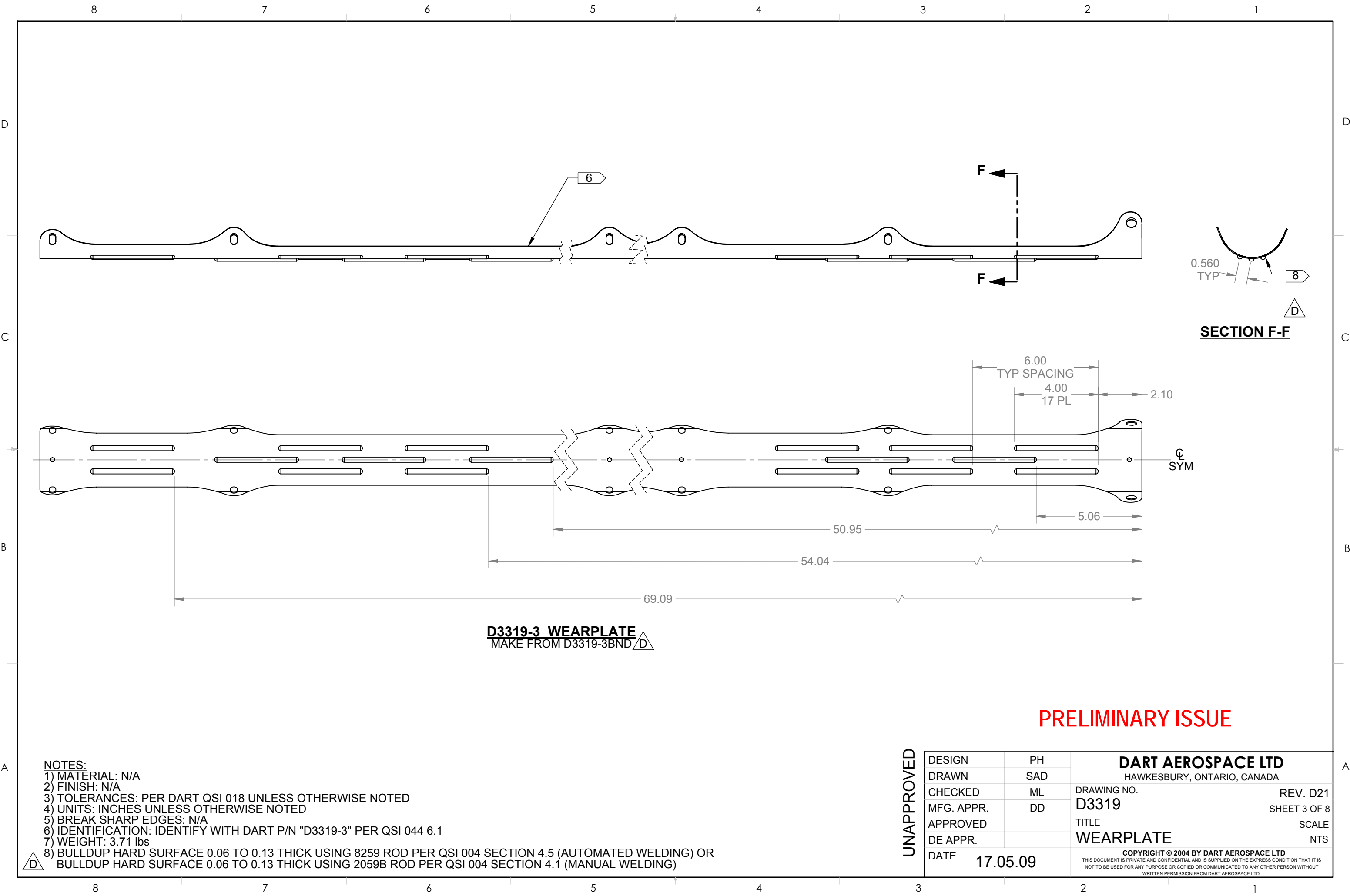
D3319-1 WEARPLATE
MAKE FROM D3319-1BND

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3319-1" PER QSI 044 6.1
 - 7) WEIGHT: 1.09 lbs
 - 8) BUILDUP HARD SURFACING 0.06 TO 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILDUP HARD SURFACING 0.06 TO 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

UNAPPROVED

D	REVISE DRAWING TO SOLIDWORKS FORMAT, UPDATE NOTES, ADD ROBOTIC WELDING PROCESS, UPDATE TOLERANCES TO REFLECT INSPECTION CAPABILITY, SH 4: 5.223 WAS 5.063, 6.32 WAS 6.16, CHANGE DRAIN HOLE LOCATION D3319-1, 12.00 WAS 12.600 (ZN B6-2), CHANGE WELD, PATTERN AND ADD MISSING DRAIN HOLES D3319-1/-3, CHANGE MTL TO SS 304, ADDED D3319-BND,SECTION VIEW F-F, AND UPDATED VIEW E-E ADDED DETAIL D, I, P	SAD	17.05.09
C	UPDATE TO CURRENT STANDARDS IAW QSI 043: CLOSED AFTMOST HOLE OF -3/-5/-7 (REF DETAIL G) SEE NCR 12-547	MB	12.03.13
B	WIDEN HOLES, REDUCE WIDTH OF -3/-5/-7	PH	05.06.06
A	NEW ISSUE	PH	04.09.24
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	ML	DRAWING NO.	REV. D21
MFG. APPR.	DD	D3319	SHEET 1 OF 8
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE	NTS
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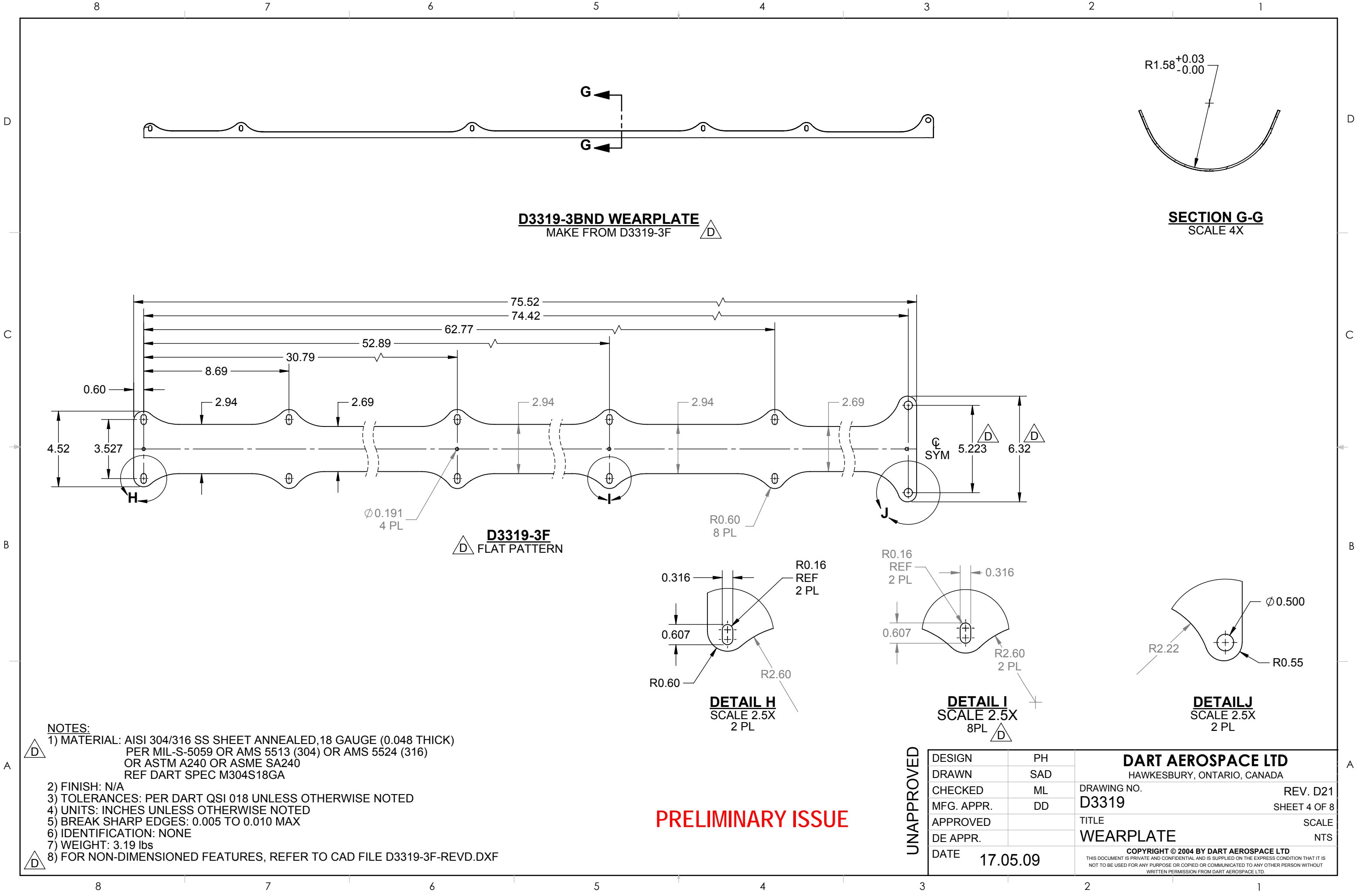


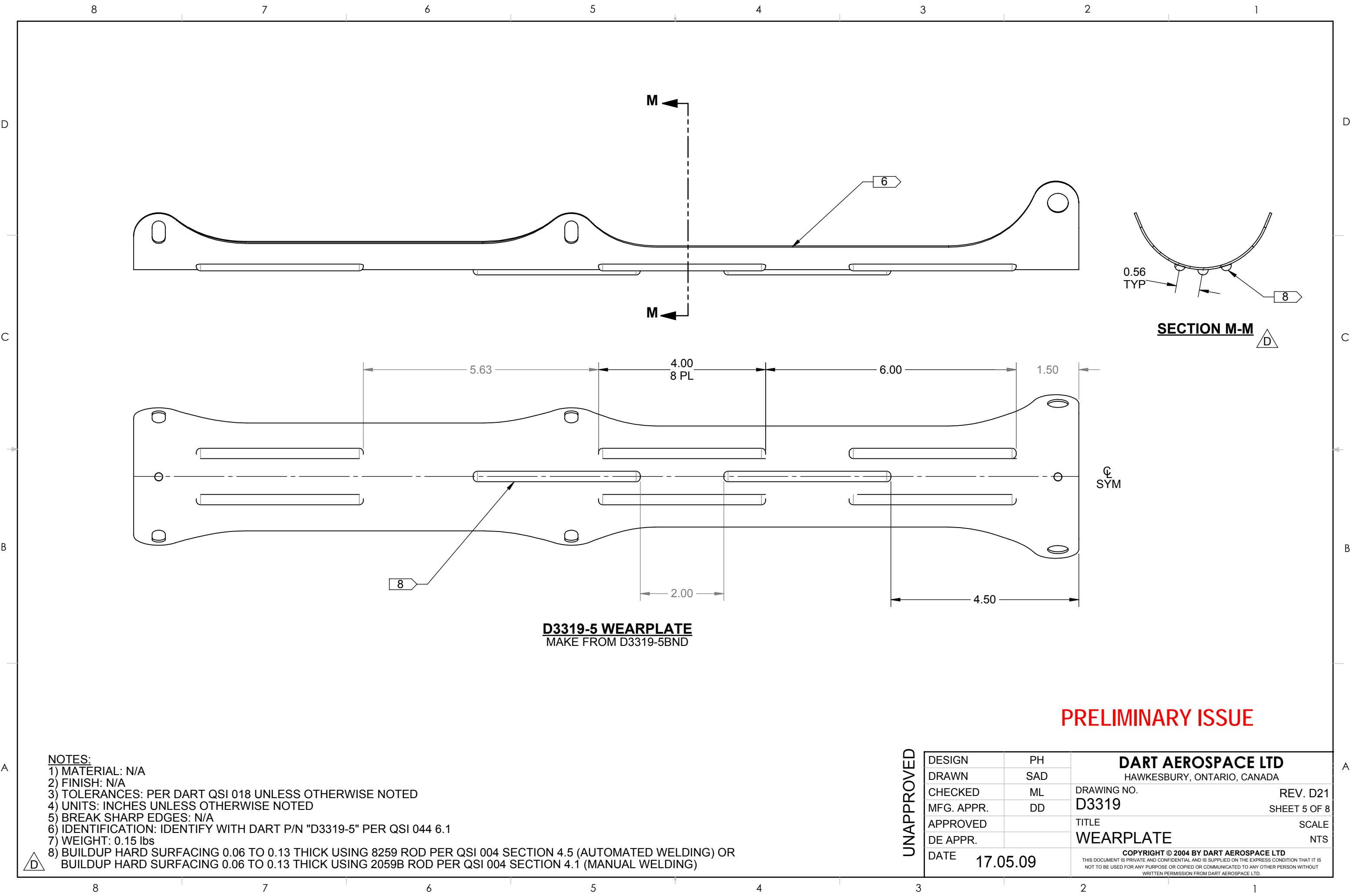


NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3319-3" PER QSI 044 6.1
7) WEIGHT: 3.71 lbs
8) BULLDUP HARD SURFACE 0.06 TO 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BULLDUP HARD SURFACE 0.06 TO 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

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DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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CHECKED	ML	DRAWING NO. D3319	REV. D21 SHEET 3 OF 8
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DATE	17.05.09		





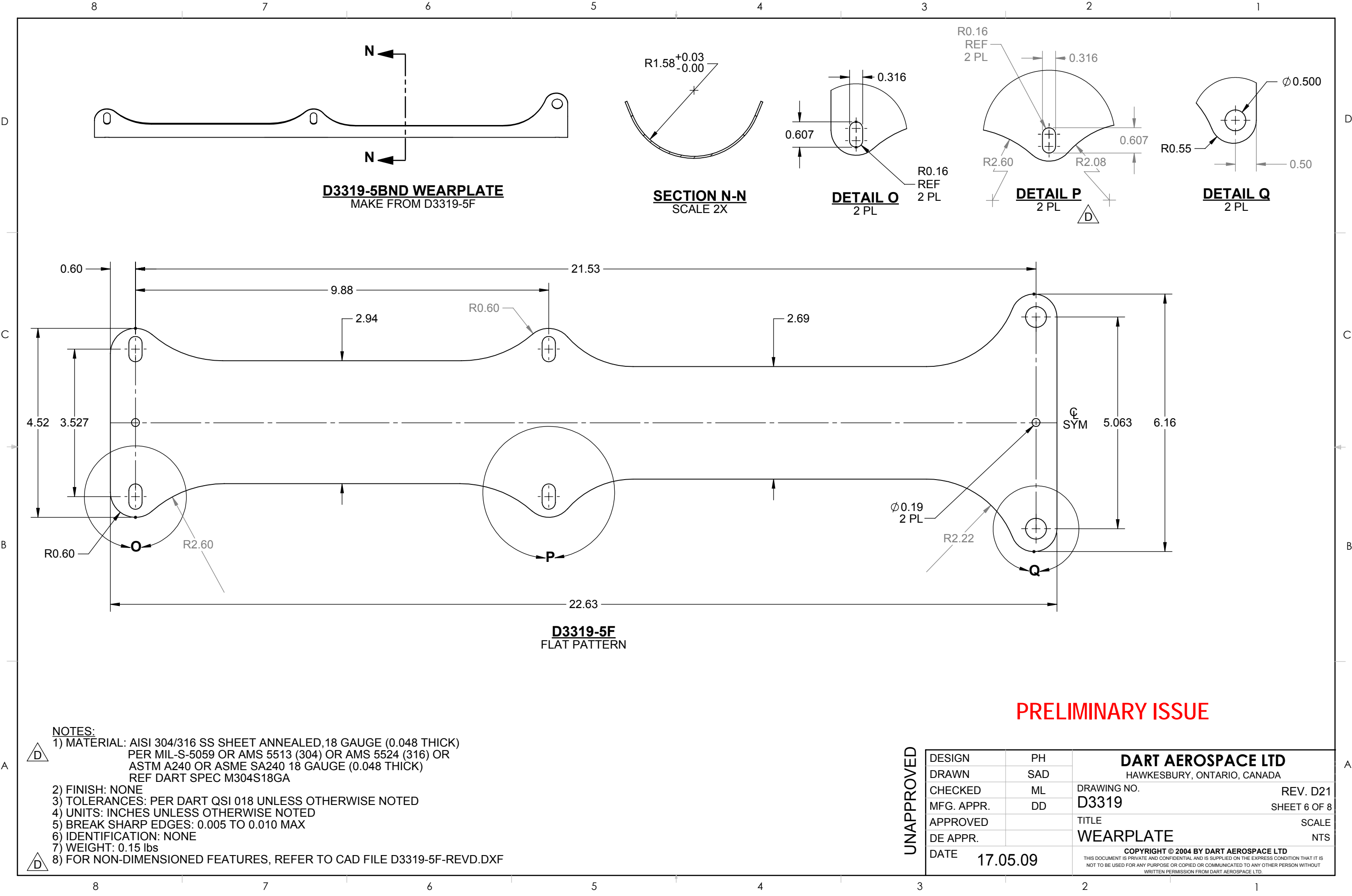
D3319-5 WEARPLATE
MAKE FROM D3319-5BND

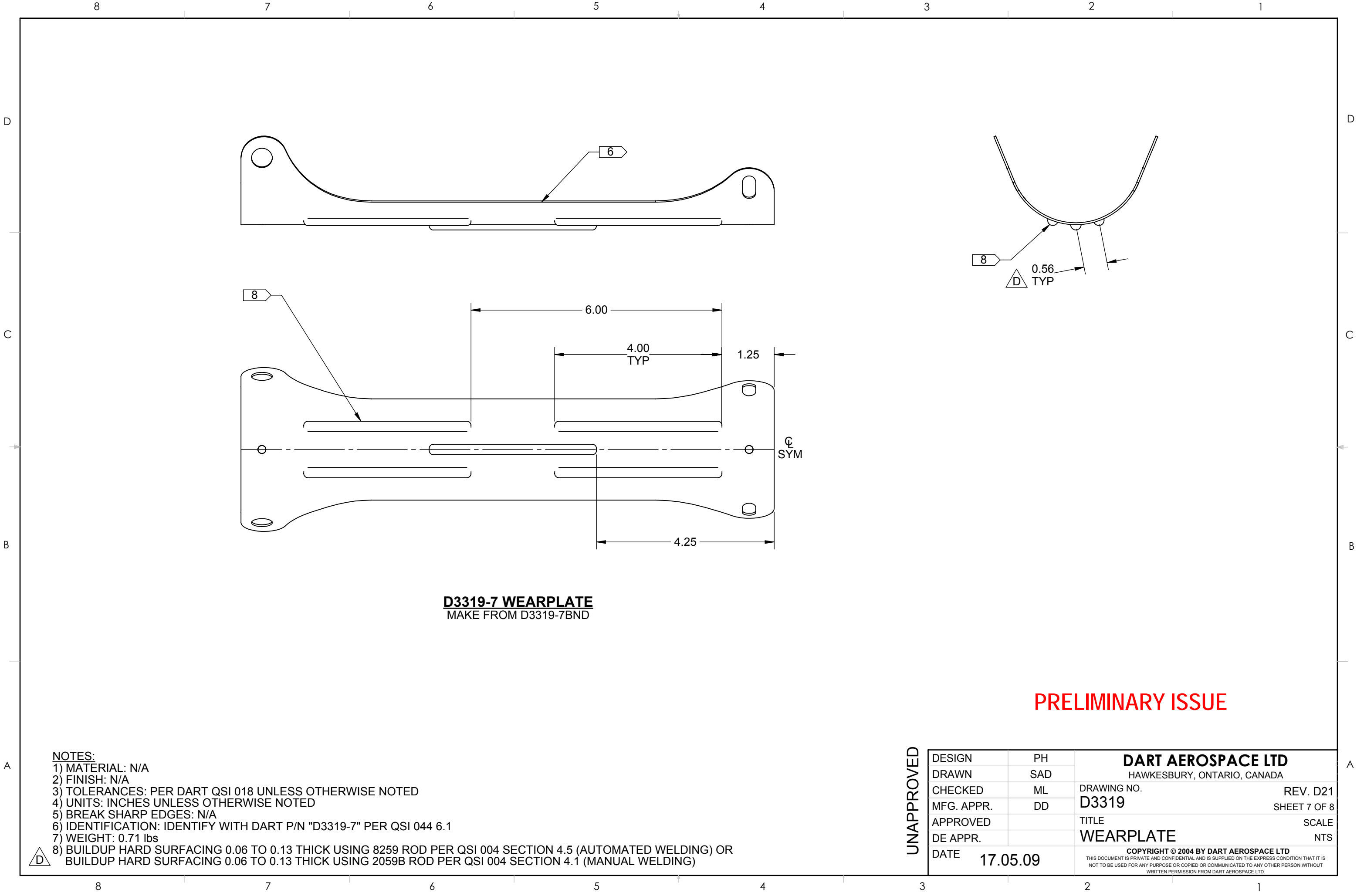
PRELIMINARY ISSUE

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3319-5" PER QSI 044 6.1
 - 7) WEIGHT: 0.15 lbs
 - 8) BUILDUP HARD SURFACING 0.06 TO 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILDUP HARD SURFACING 0.06 TO 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

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DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
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DE APPR.		WEARPLATE	NTS
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NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3319-7" PER QSI 044 6.1
7) WEIGHT: 0.71 lbs
8) BUILDUP HARD SURFACING 0.06 TO 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILDUP HARD SURFACING 0.06 TO 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

PRELIMINARY ISSUE

UNAPPROVED

DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
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DATE	17.05.09		

